



006693

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18603
Job Sheet 186629



Part No: RBT18603

Job Qty: 1 ea 2 MLL

Part Name: Tail Rotor Feathering Bearing Removal Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 11/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: RBT18603 REV.H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/29/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs		11/29/18	0.00	0.25	Small Fab-3		MLC DAS
120	QC	1 pcs		11/29/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/29/18	0.00	0.00	Packaging3-1		MD 9-89
140	QC21-SA	1 Ea		11/29/18	0.00	0.00	QC21		DAL

Part Op
Descriptions: 110 - 1-Assemble as per DWG.

21 NOV 27 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90692A723	Spring Pin	1 pcs (1 ea)	90-Start up Operation	5044109
NTA-815	Thrust Bearing	1 Ea (1 ea)	110-Small Fab	5033969
RBT18603-1	Handle	1 Ea (1 ea)	110-Small Fab	5116006
RBT18603-3	Modified Rod	1 Ea (1 ea)	110-Small Fab	5116007
RBT18603-5	Cup	1 Ea (1 ea)	110-Small Fab	5115147
RBT18603-7	Foot	1 Ea (1 ea)	110-Small Fab	5098899
TRC-815	Needle Bearing Washer	42 Ea (2 ea)	110-Small Fab	5046407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90692A723	1	242	0
110-Small Fab	NTA-815	1	12	0
	RBT18603-1	1	9	0
	RBT18603-3	1	10	0
	RBT18603-5	1	6	0
	RBT18603-7	1	2	0
	TRC-815	2	22	0

Part Specifications

Specifications could not be found.



Container No: S131575



Part: RBT18603

Job No: 186629

Serial No/Batch: S131575

Revision: H

Inspector:

Exp Date:

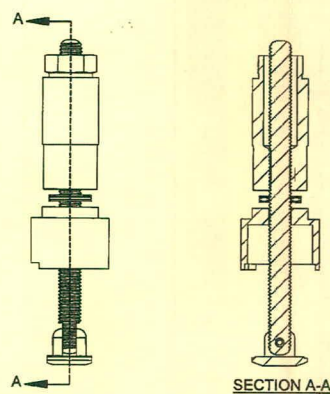
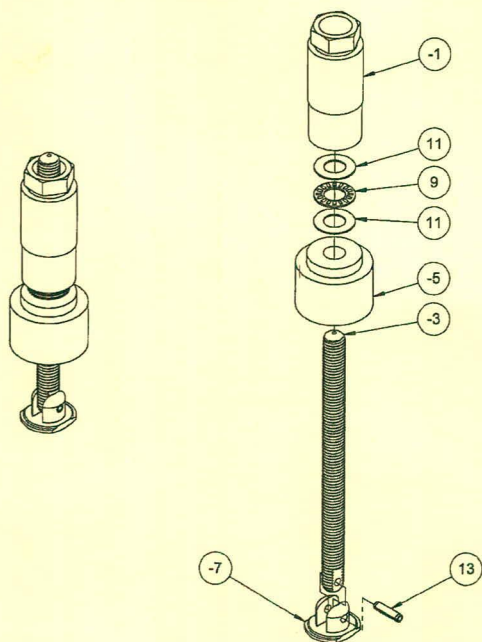
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/26/18

ITEM #	QTY	PART #	TITLE
-1	1	RBT18603-1	HANDLE
-3	1	RBT18603-3	MODIFIED ROD
-5	1	RBT18603-5	CUP
-7	1	RBT18603-7	FOOT
9	1	TORRINGTON #NTA-815	THRUST NEEDLE ROLLER BEARING
11	2	TORRINGTON #TRC-815	NEEDLE BEARING WASHER
13	1	McMaster#90892A723	SPRING PIN 3/16" x 3/4" LG.

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	HOLE ON DRAW BOLT ENLARGED TO ALLOW PROPER SWIVELING OF FOOT	-	6/1/2001	-	-
2	CHANGED CHAMFER TO FLAT RECESS, AND ADDED 274° CUT OUT TO -5 CUP	-	7/13/06	-	-
3	RECESSED -7 LIP .03 DEEP x 1.12	-	7/17/06	-	-
4	DELETED HOLE IN TOP OF -3 DRAW BOLT AND CHANGED -3 BOTTOM HOLE FROM .189 DIA. CHANGED -7 FOOT HOLE FROM .188 DIA CHANGED TO NEW REV. LOG, TITLE BLOCK, & BOM. ALSO ADDED ASSEMBLY VIEW	-	1/28/08	WP	DW
5	CHANGED -3 MATERIAL TO 87, DIM .22 TO .270 AND DIM .25 TO .300 ALSO CHANGED -5 DIM .63 DIA. TO .75 DIA. AND DIM .28 TO .312	-	12/18/08	WP	DW
6	-5 ADDED ENGRAVE T/N, S/N, "MADE IN USA", CHD -1 & -5 TO YELLOW ZINC	-	5/18/09	RJC	RW
6A	DELETED NOTE, ADDED P/N FOR -3 PER R.W	-	3/15/12	RJC	RW
7	BROKE OUT INTO INDIVIDUAL SHEETS. -1 CHD DIM WAS DRILL .72 DIA x 2 DEEP IS .75 DIA. x 2 DEEP	-	6/26/13	BIM	GE
H	ITEM 13 PURCHASE INFORMATION ADDED, TEMPLATE UPDATED, ITEM 11 BEARING WASHER CHANGED FROM #TRA-815 TO TRC-815, ITEM -3 NAME CHANGED FOR MODIFIED ROD	17-811	18.1.8	VM	ML



NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A

RBT18603 TAIL ROTOR FEATHERING BEARING REMOVAL TOOL

DART AEROSPACE	
Hawthornby, Ontario, Canada	
TITLE TAIL ROTOR FEATHERING BEARING REMOVAL TOOL	
PART NO. RBT18603	REV. H
TOOL NO. RBT18603	
DESIGNED BY: VM 1/8/2018	
DRAWN BY: VM 01/08/2018	
CHECKED BY: VM 01/08/2018	
APPROVED BY: ML 01/08/2018	
SCALE: NTS	
SHEET 1 OF 5	

